

Solidification Started



Final Structure

Fig. 1

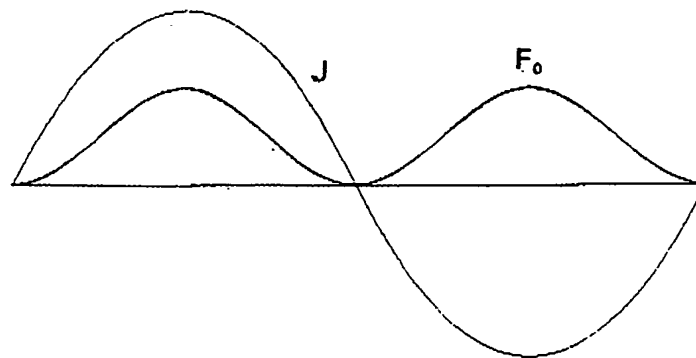
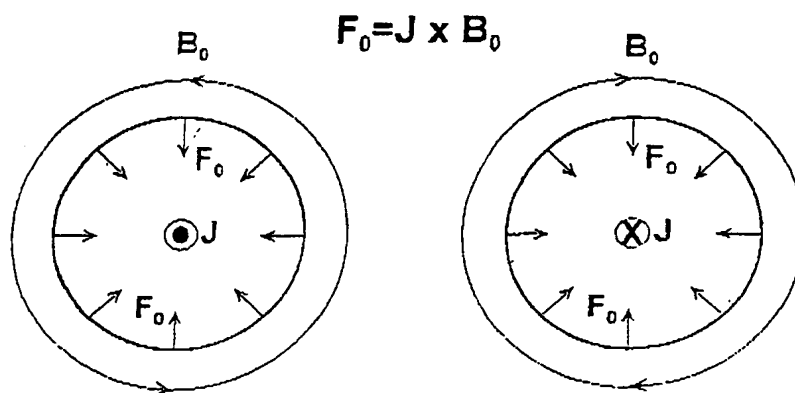
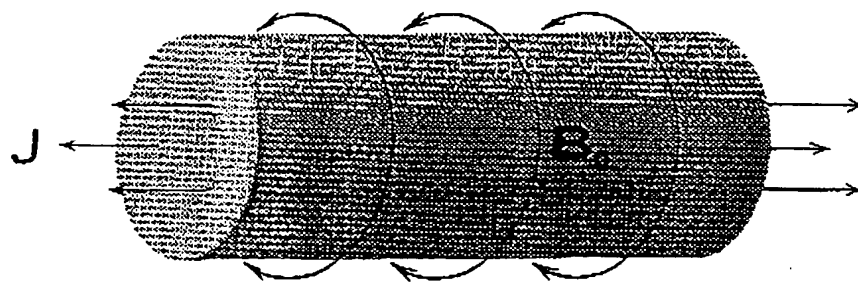


Fig. 2

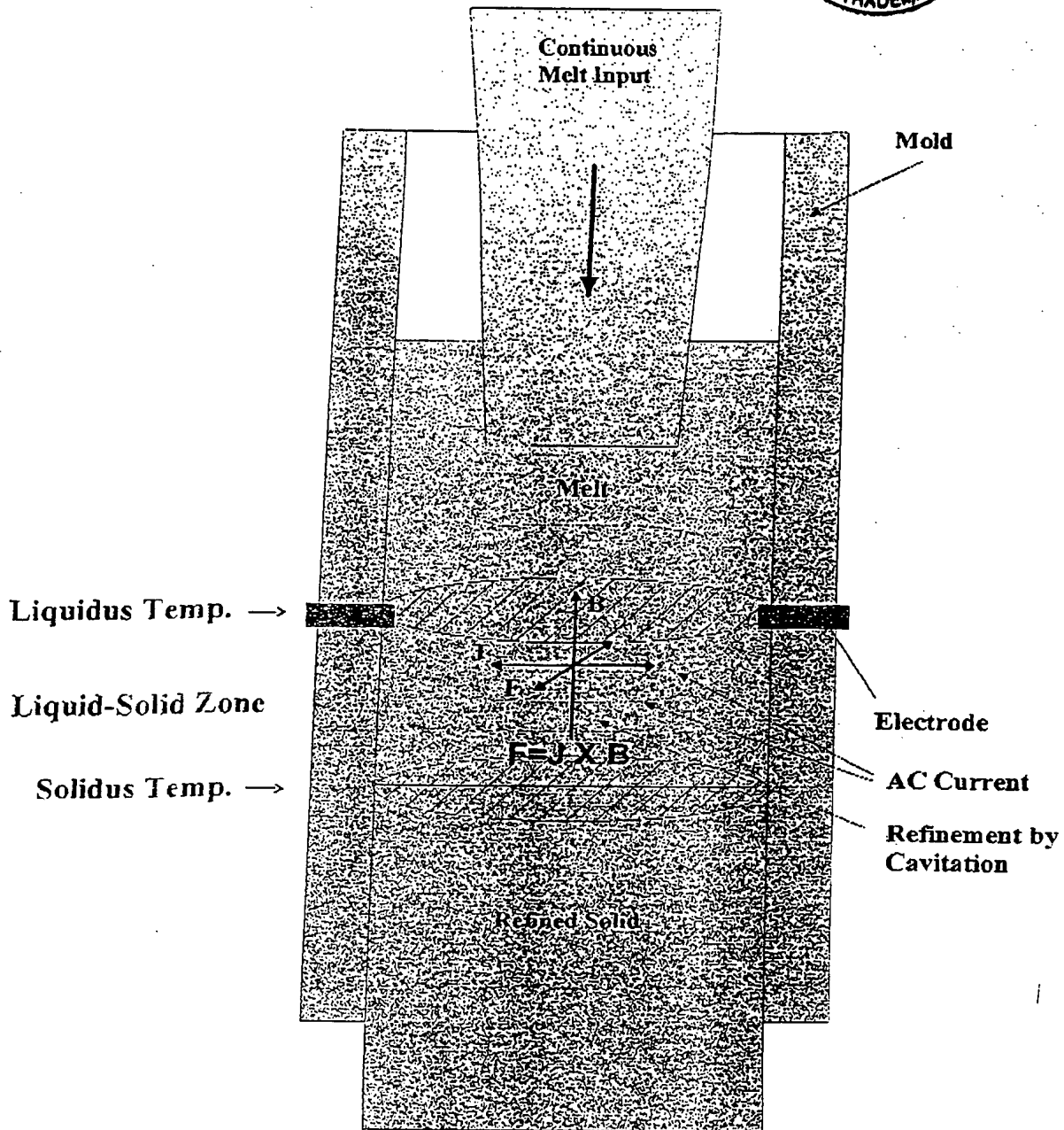


Fig. 3: Mechanism of continuous refinement process by electromagnetic vibrations.